

## MCP600<sup>TM</sup> Pump User Guide

## **General Use**

The MCP600 pump is a magnetically driven centrifugal pump featuring a 12 V DC motor. It requires no maintenance when used with de-mineralized water and the appropriate anti-fungal additives. We recommend using 5% Swiftech's HydrX<sup>™</sup> as an additive. The pump is designed to be connected to your computer power supply using the standard Molex 4 pin connectors.

## Physical installation

1) Determine the best location for your pump by observing how the tubing will be routed to the rest of the circuit. Sharp bends in the tubing should always be avoided to prevent kinks, which will reduce or completely prevent flow of the cooling fluid.

 In general, we recommend installation of the pump at the bottom of the chassis.

3) The base of the pump features a soft neoprene pad coated with strong adhesive material. Once an appropriate location for the pump has been determined, simply peel-off the pad's protective paper, and press the pump against the chassis surface. The surface should be clean, and non greasy. Thrubolts are also provided for permanent installation, and require drilling holes in the chassis (see permanent installation page 2).

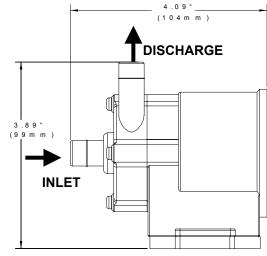
4) DO NOT FORGET to remove the gray rubber plugs covering inlet and outlet prior to installing the tubing.

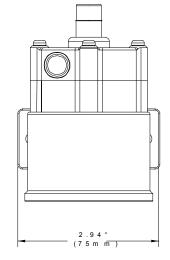
## Pump operating precautions:

The MCP600 pump should never be run dry, even for a quick test. You should always prime the pump with fluid before you start operating it (see warranty note \*).

Use of coloring die or fluorescent additives containing particulate fillers will cause excessive wear to the pump's impeller bearing (see warranty note \*\*).



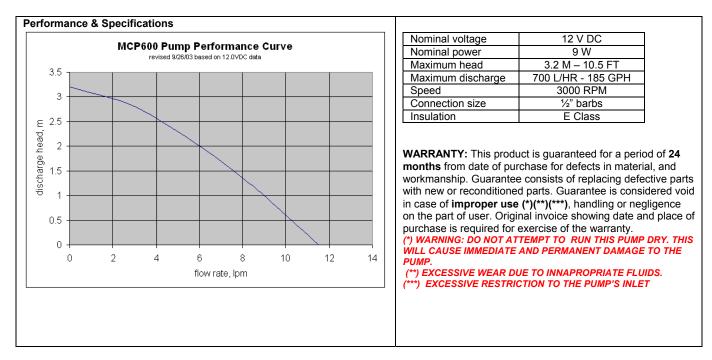




Do not utilize small diameter or flow restrictive fittings in the pump inlet line. Minimum line inner diameter is 3/8". An example would be a reservoir with ¼" fittings. This will cause the pump impeller to cavitate, lose prime, stop pumping and damage the pump (see warranty note \*\*\*).

A note of caution: During approximately the first 24 hours of operation, the pump will emit a slight bearing noise, more noticeable from the rear of the pump. This is completely normal, and will gradually disappear.

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